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Press Brake Operation Manual (2020 Updated) | MachineMfg

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Cincinnati Incorporated

Brake Press Make: Cincinnati Model: 34 Series / Size: 34 x 14' (listed on manual) Serial No.: 32095 Date of Manufacture: 12 / 1963 (sold to Powder River) Electrics: 440 Volt / 3 Phase / 60 Cycle Motor: 40 HP

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The controller should display the current value of the position. Then the press brakes can be operated normally. Solutions: Increase the data in the controller of the CNC press brake machine for 5mm on the original basis, then enter into manual mode, manual down, the system will automatically correct the location and return to normal work.

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